

GENERAL DESCRIPTION



The working principle of ILT-10 series inductive linear position sensors depends on the RLC coupling between the positioning element and the sensor. An output signal is provided according to the position of the positioning element. Thanks to the touchless working principle, they are long-lasting since there are no factors such as wear and tear.

They offer wide temperature tolerance, high repeatability, resolution and linearity. They work stably for a long time without being affected by electromagnetic fields. They are used in applications such as manufacturing engineering, plastic injection molding, textile, packaging, sheet metal working, woodwork, automation technology.

WARNINGS

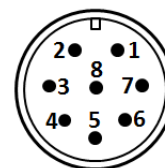
- The installation of the product is carried out by the customer who purchases the product, according to the wiring diagrams, installation information, etc. in this manual.
- Maintenance and repair should be done by the technicians authorized by the manufacturer firm.
- There must be minimum distance between the sensor and control unit. Avoid additions except the suitable connector unless it needs.
- The system may perform uncontrolled movements during start-up, especially when it is part of a control system whose parameters have not yet been set. For this reason, the sensor should not be used especially in applications where the safety of property and life depends on the operation of the device.
- For not to damage the sensor, supply directions and voltage range must be paid attention. Don't energize before all connections completed.
- Transducer and controller must be connected by using a shielded cable. The cable shield must be grounded.
- Elongation of the cable connection to more than 30 m results in loss of CE compliance!
- Very strong magnetic fields in the immediate vicinity of the position marker can cause false signals.
- Transport and storage should be at their original packaging and an ambient temperature of $-40^{\circ}\text{C} / +70^{\circ}\text{C}$ in such a way that they will not be exposed to dust, humidity, impact, vibration, falling or water.
- Chemicals such as alcohol, thinner etc. should not be used for cleaning the product. The product should be wiped with a damp cloth.
- The product may be damaged and may become unusable if used outside of the specifications in the user manual.
- The product will be out of warranty if used outside of the specifications in the user manual and opened or repaired other than authorized services.

TECHNICAL DATA

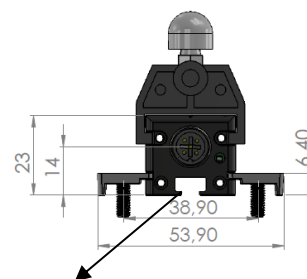
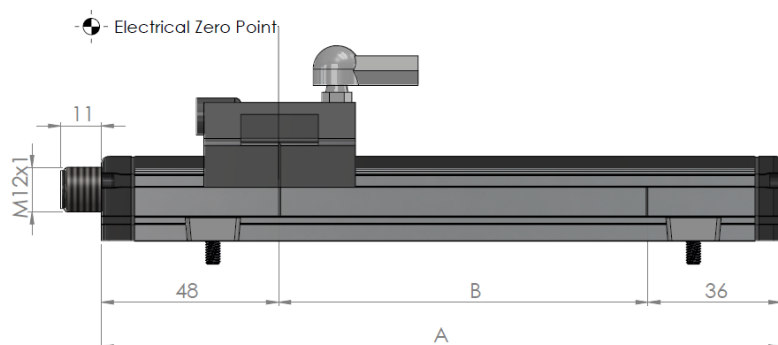
Mechanical Data	
Housing Length (A)	B +84 mm
Electrical Stroke (B)	Between 100 mm...500mm in steps of 50 mm Between 500 mm...1000mm in steps of 100 mm
Protection Class	IP67
Life	Mechanically unlimited
Mechanical Fixing	Adjustable (movable) mounting feet
Operating Temperature	$-40^{\circ}\text{C} \dots +70^{\circ}\text{C}$
Storage Temperature	$-40^{\circ}\text{C} \dots +70^{\circ}\text{C}$
Material	Position Marker: POM Housing: Anodized aluminum
Electrical Data	
Electrical stroke (B)	Between 100 mm...500mm in steps of 50 mm, Between 500 mm...1000mm in steps of 100 mm
Protocol	SSI 24 and 25 bit (ask for others)
Process data area	Bit 0...Bit 19
Inputs	RS422
Monofloptime (tm)	20 μs
Encoding	Gray, Binary
Output Update rate	500 Hz (depends on the filter)
Resolution (LSB)	Selectable between 1...1000 μm
Signal propagation delay	2, 3, 4, 5, 6, 8, 10 ms (according to filter selection)
Reproducibility	$< \pm \%0.012 \text{ FS}$ (when the signal propagation delay is 10 ms)
Absolute Linearity	$\leq \pm \%0.025 \text{ FS}$ (min. $\pm 100 \mu\text{m}$) (when the signal propagation delay is 10 ms)
Supply voltage	8...33 VDC
Supply voltage ripple	$\leq \%10 \text{ Vss}$
Power consumption (w/o load)	0.5W
Overvoltage protection	33 VDC
Reverse polarity protection	Yes, up to supply voltage max
Short circuit protection	Yes (outputs, GND and supply voltage up to 7V)
Ohmic load at outputs	$> 120 \Omega$
Max. Clockrate	1 MHz

ELECTRICAL CONNECTIONS

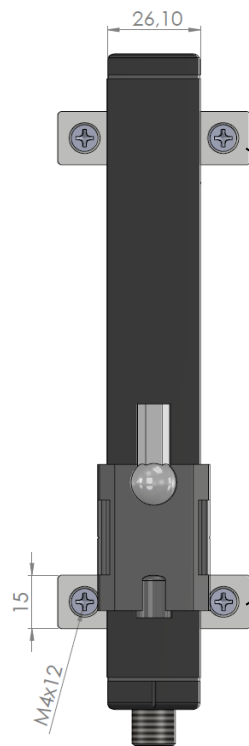
Signal	Cable	M12 / 8 pin male connector
Clk+	White	Pin 1
Data+	Yellow	Pin 2
Clk-	Blue	Pin 3
N/C	N/C	Pin 4
Data-	Green	Pin 5
GND	Black	Pin 6
Supply Voltage	Red	Pin 7
N/C	N/C	Pin 8



MECHANICAL DIMENSIONS (mm) AND MOUNTING



As an alternative to the mounting with mounting clamps the transducers can be fixed by a M8 nut (DIN 439, 4.0 mm thick) which is inserted into the groove.

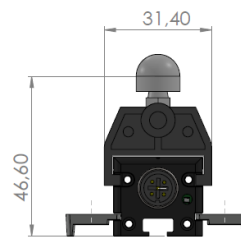
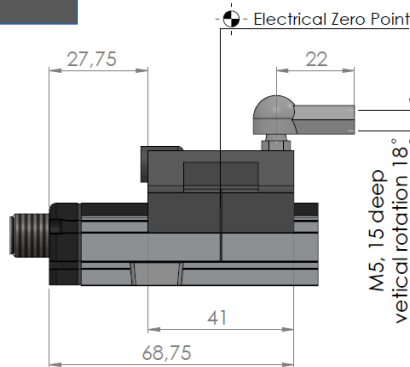


Mounting clamps:

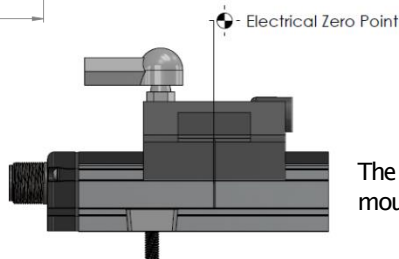
- Do not attach to the flanges solely to the housing profile
- Several mounting clamps : position at an even distance
- 2 mounting clamps : distance to each other approx 2/3 of the housing length

POSITION MARKERS

GPM-U (Guided and Top Joint)

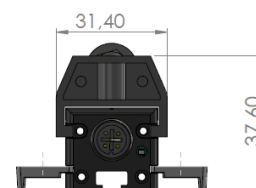
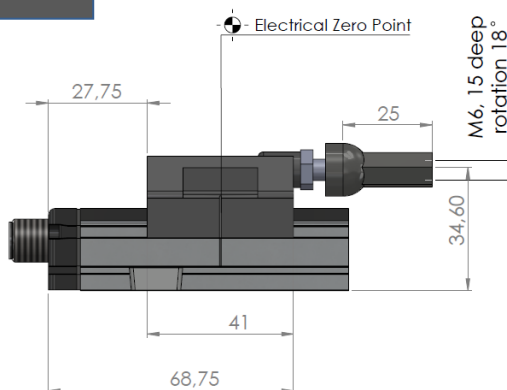


	GPM-6-U	GPM-10-U
Stroke Used	100 ...600 mm	700 ...1000 mm
HousingMaterial	POM	
Joint Material	Igurid G / iglide®L280 (W300)	
Weight	~20 gr	

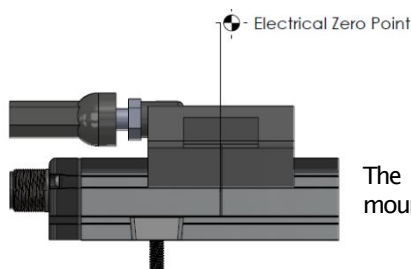


The position marker can be mounted in both directions.

GPM-Y (Guided and Side Joint)

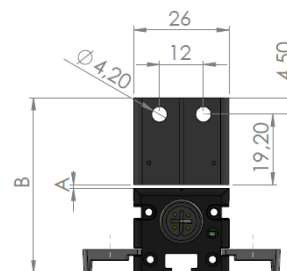
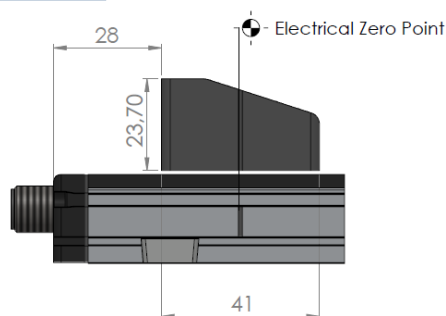


	GPM-6-Y	GPM-10-Y
Stroke Used	100 ...600 mm	700 ...1000 mm
HousingMaterial	POM	
Joint Material	Igurid G / iglide®L280 (W300)	
Weight	~22 gr	

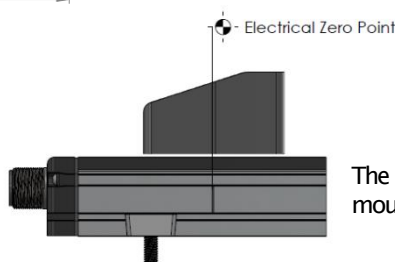


The position marker can be mounted in both directions.

FPM (Floating and independent)



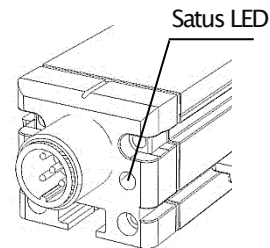
	FPM-6	FPM-10
Stroke Used	100 ...600 mm	700 ...1000 mm
Working Distance (A)	0,3 mm	
Mounting Dimension (B)	47 mm	
Perm. Lateral offset	±0,5 mm	
HousingMaterial	POM	
Weight	~23 gr	



The position marker can be mounted in both directions.

LED FUNCTION

Led Color	Description
Off	Sensor is not working – No supply
Green	Sensor is working – Position marker is within measuring range
Blue flash (1 sn)	Sensor is working –Position marker is outside od measuring range ($\pm 6\text{mmmax}$)
Red flash (1 sn)	Sensor is working –Position marker is outside od measuring range
Red fast flash (100 ms)	Sensor error



BOX CONTENT

Product	Description
ILT-10	Inductive Linear Position Sensor
Mounting Clamps	4 pcs up to 500 mm stroke, 6 pcs after 500 mm stroke
Mounting Screw	M4x15 countersunk screw (according to number of mounting clamps)
User Manual	1 pcs

ORDER CODE

Model	Resolution	Electrical Interface	Electrical Conenction
ILT10 - XXXX - XXXX - XX - XXX - XXX - XXXX	Selectable between 1...1000 μm	SSI : SSI	S14M : M12/8 pin male connector

Measuring Lengths (stroke)

Different measuring lengths from 100 mm to 1000 mm

*Measuring length can be selected between 100 mm...500 mm in 50 mm steps, between 500 mm...1000 mm in 100 mm steps.

Filter Selection

10: 10ms(standard)

*For others see Electrical specifications/signal propagation delay

Output Signal

24G: SSI 24 bit, Gray

25G: SSI 25 bit, Gray

24B: SSI 24 bit, Binary

25B: SSI 25 bit, Binary

*Ask for others.



Disposal of Packagings: Packaging materials consist of recyclable materials. For providing recycling, please dispose waste packaging to collecting points of authorized recycling facilities.

Disposal of E-Waste: This device is in conformity with WEEE Directive and consists of recyclable materials. This product should not be disposed with general waste for preventing negative effects on environment and human health. This product should be disposed to collecting points of authorized recycling facilities. Further information can be reached from authorized unit.

MEGATRON, s.r.o. Mrštíkova 16

100 00 Praha 10, Tel.: +420 274 780 972

info@megatron.cz, www.megatron.cz